

## **ALL STAINLESS STEEL**

# Model - SI

Siphons are used mainly to Protect Pressure Instruments, Gauges, Switches & Transmitters directly coming In contact with High Temperature process fluids or Vapors. This are mounted between Process & Pressure Instrument. They reduce Process Pulsation & Generate Cooling Effect to save the Instrument.

#### Special Features:

- Coil Type, "U" Type & Pigtail Type Shapes
- Maximum Temperature Up to 400℃
- Nominal Pressure Up to 160 Kg/Cm<sup>2</sup>
- TIG Welded & Hydro Tested
- Made with Seamless Pipes

#### **Specifications**

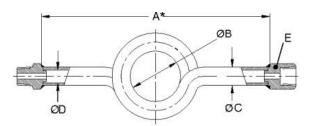
Body Material	: AISI 316 SS
Pipe Size	: ½" Schedule 40
Operating Pressure	: 100 Kg/Cm² at 120℃

#### **DIMENSIONS: - FOR STANDARD VERSION**

## Coil Type

Pipe Size	Α	ØB	øс	ØD	Е
½" Sch. 40	270	61.5	21.3	15.7	25
½" Sch. 80	270	61.5	21.3	13.9	25
½" Sch. 160	270	61.5	21.3	11.7	25

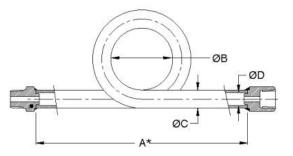
Notes :  $A^* = \pm 5$ mm • All Dimensions are in mm.



# Pigtail Type

Pipe Size	Α	ØВ	øс	ØD	E
½" Sch. 40	270	61.5	21.3	15.7	25
½" Sch. 80	270	61.5	21.3	13.9	25
½" Sch. 160	270	61.5	21.3	11.7	25

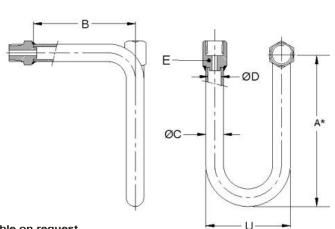
Notes :  $A^* = \pm 5$ mm • All Dimensions are in mm.



## "U" Type

Pipe Size	Α	ØB	U	ØС	ØD	Е
½" Sch. 40	169	155	99	21.3	25	25
½" Sch. 80	169	155	99	21.3	25	25
½" Sch. 160	169	155	99	21.3	25	25

Notes :  $A^* = \pm 5$ mm • All Dimensions are in mm.



Notes : Drawings & Dimensions of other pipe schedules are available on request.

#### (1) MODEL CODE

# SI

#### (2) TYPE

#### CT

Coil Type	CT
Pigtail Type	PT
"U" Type	UT

#### (3) BODY

#### **S6**

AISI 304 SS	S4
AISI 316 SS	S6
AISI 316L SS	S6L

#### (4) PIPE SIZE & SCHEDULE

#### 1/2 40

1/4" Sch. 40	1/4 40
1/4" Sch. 80	1/4 80
3/8" Sch. 40	3/8 40
3/8" Sch. 80	3/8 80

1/2" Sch. 40	1/2 40
1/2" Sch. 80	1/2 80
1/2" Sch. 160	1/2 160

#### (5) CONNECTION TYPE (\* Not Suitable for NPT Threading)

#### AD

SWIVEL FEMALE*	SF
MALE OR FEMALE ADAPTOR	AD
MALE THREAD ON PIPE	TP

#### (6) CONNECTION SIZE (\* Except option SF)

4	N	M	1.4	N	F

1/4" BSP (MxF)	2BM.2BF
1/4" NPT (MxF)*	2NM.2NF
3/8" BSP (MxF)	3BM.3BF
3/8" NPT (MxF)*	3NM.3NF
1/2" BSP (MxF)	4BM.4BF
1/2" NPT (MxF)*	4NM.4NF
1/2" NPT (M x Plain End)	4NM.PE

1/4" BSP (MxM)	2BM.2BM
1/4" NPT (MxM)	2NM.2NM
3/8" BSP (MxM)	3BM.3BM
3/8" NPT (MxM)	3NM.3NM
1/2" BSP (MxM)	4BM.4BM
1/2" NPT (MxM)	4NM.4NM

1/4" BSP (FxF)	2BF.2BF
1/4" NPT (FxF)*	2NF.2NF
3/8" BSP (FxF)	3BF.3BF
3/8" NPT (FxF)*	3NF.3NF
1/2" BSP (FxF)	4BF.4BF
1/2" NPT (FxF)*	4NF.4NF

#### (7) OPTIONS

#### XX

IA IBR APPROVAL*	MC MATERIAL TEST CERTIFICATE
TS SS TAG PLATE	LM MARKING BY LASER
EM MARKING BY ENGRAVING	

<sup>\*</sup> IBR APPROVAL will be provided for Plain End Siphons Only. Adaptors will be weld after IBR APPROVAL, if Required.

Example	1	2	3	4	5	6	7
SELECTION OF MODEL	8	СТ	S6	½ 40	AD	4NM.4NF	xx

Note :- IT IS RECOMMENDED THAT THE SIPHON SHOULD BE FILLED WITH WATER OR ANY OTHER SUITABLE SEPARATING FLUID, WHEN IT IS INSTALLED FIRST TIME.

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